FIG 1
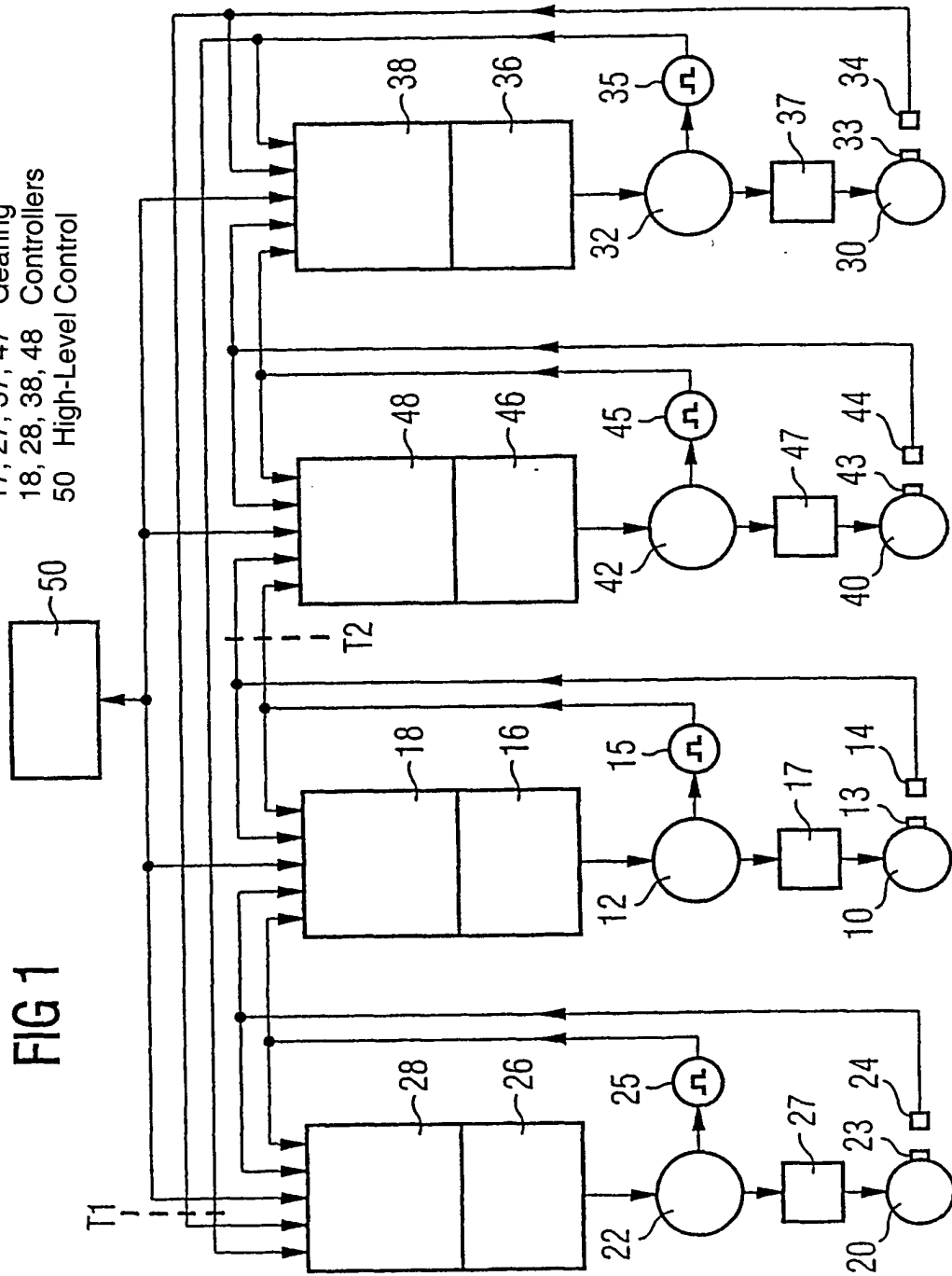
10, 20, 30, 40   Rollers
12, 22, 32, 42   Motors
16, 26, 36, 46   Inverters
17, 27, 37, 47   Gearing
18, 28, 38, 48   Controllers
50   High-Level Control
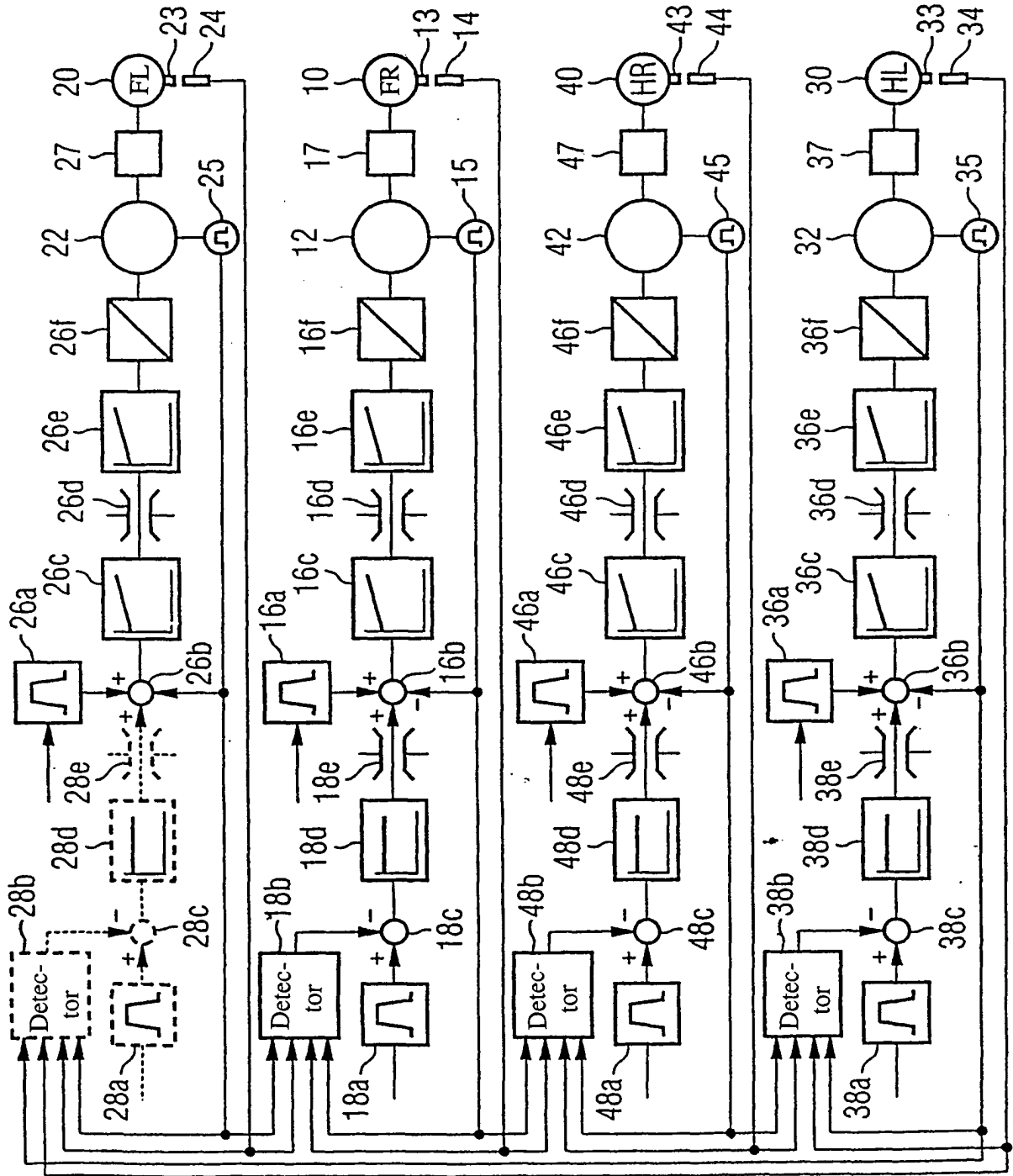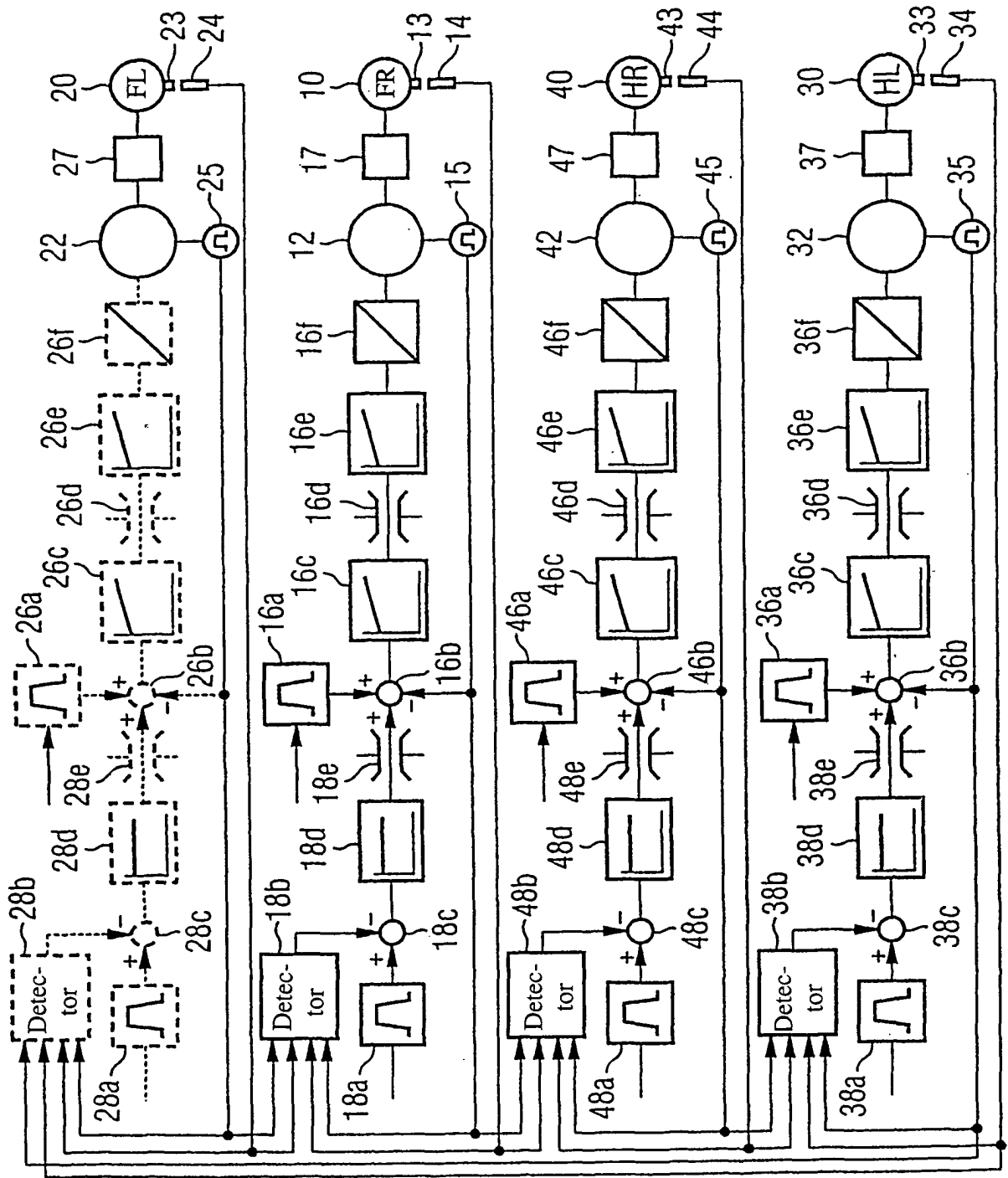
FIG 2

FIG 3